



Designed specifically for dust-free environments, the CleanLine exterior face is free of all embossing and profiling. CleanLine insulated metal panels are manufactured specifically for interior use as partition-walls, liner-walls and ceilings. The unique Green-Lock side-joint facilitates accurate sealant placement and helps ensure a high-performance vapor seal.

2"-6"

42" Coverage

(Panel Use	Partition Wall, Liner Wall, Ceiling	
	Coverage Width	42-inch	_(
/	Thickness	2, 2.5, 3, 4, 5, 6-inch	1
_	Length	8'-0" to 40'-0"	
	Exterior Gauge	26, 24, 22	
	Interior Gauge	26	/
	Exterior Substrate	Galvalume®	/
/	Interior Substrate	Galvalume®	
	Exterior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)	
	Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)	/
	Exterior Texture	Embossed, Smooth	1
/	Interior Texture	Embossed, Smooth	
	Joint	Green-Lock, offset double tongue-and-groove	-
	Core	Continuously poured-in-place polyisocyanurate insulating foam	1
	R-Value	R-8 per inch of thickness (nominal)	1
/			

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Exterior

5

Interior

TESTING: CLEANLINE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft²-F° at 75° mean K-Factor 0.129 BTU-in/hr-ft²-F° at 35° mean
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	NFPA 285	Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components	Passed — see technical bulletin ATB-0007
	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	
	TAS 201	Florida Building Code Impact Test Procedure	
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	Class 1 Approved — see technical bulletins ETB-0008 and ETB-0013
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 20-1202.02
	State of Florida	Florida Product Approval	16327.1 R3
	TX Dept. of Insurance	Product Evaluation	Evaluation ID: EC-103
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination



IMPRESSION INSULATED METAL PANEL DATA SHEET

Green Span Profiles®

Impression is Green Span's flat panel offering. This profile utilizes our Heavy Stucco Embossment (HSE). Impression gives the look of tilt-up concrete while offering unsurpassed thermal efficiency. In comparison to tilt-up, the Impression insulated metal panel is super lightweight and extremely cost-effective.

2"-4"

42" Coverage

1	Panel Use	Exterior Wall
	Coverage Width	42-inch
	Thickness	2, 2.5, 3, 4-inch
_	Length	8'-0" to 40'-0"
/	Exterior Gauge	24
	Interior Gauge	26
	Exterior Substrate	Galvalume®
/	Interior Substrate	Galvalume [®] , Stainless Steel
	Exterior Finish	Siliconized Polyester, low-gloss PVDF
	Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)
	Exterior Texture	Heavy Embossed
/	Interior Texture	Embossed, smooth
(Joint	Green-Lock, offset double tongue-and-groove
	Core	Continuously poured-in-place polyisocyanurate insulating foam
	R-Value	R-8 per inch of thickness (nominal)
/		

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Exterior

5

Interior

TESTING: IMPRESSION INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft ² -F° at 75° mean K-Factor 0.129 BTU-in/hr-ft ² -F° at 35° mean
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	NFPA 285	Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components	Passed — see technical bulletin ATB-0007
	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	
	TAS 201	Florida Building Code Impact Test Procedure	Miami Dade County NOA No. 20-1202.02
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	Class 1 Approved — see technical bulletins ETB-0008 and ETB-0013
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 20-1202.02
	State of Florida	Florida Product Approval	16327.1 R3
	TX Dept. of Insurance	Product Evaluation	Evaluation ID: EC-103
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination





We specifically designed the MaxLine insulated metal panel as our widest and most economical insulated metal panel offering. It is intended to maximize installation efficiency and maximize cost-effectiveness. The unique Green-Lock side-joint facilitates accurate sealant placement and helps ensure a high-performance vapor seal.

3"-8"

45" Coverage

Panel Use

		Tee Supported Ceiling	
)	Coverage Width	45-inch	
	Thickness	3, 4, 5, 6, 8-inch	
	Length	8'-0" to 75'-0"	
	Exterior Gauge	26	
	Interior Gauge	26	-
7	Exterior Substrate	Galvalume®	
	Interior Substrate	Galvalume®	
	Exterior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)	
	Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)	-
/	Exterior Texture	Embossed, Smooth	
	Interior Texture	Embossed, Smooth	_
\	Joint	Green-Lock, offset double tongue-and-groove	
	Core	Continuously poured-in-place polyisocyanurate insulating foam	\prec
/	R-Value	R-8 per inch of thickness (nominal)	
			_

Partition Wall, Liner Wall,

Exterior

Interior

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TESTING: MAXLINE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft ² -F° at 75° mean K-Factor 0.129 BTU-in/hr-ft ² -F° at 35° mean
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	
	TAS 201	Florida Building Code Impact Test Procedure	
ENGINEERING PROPERTIES	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination





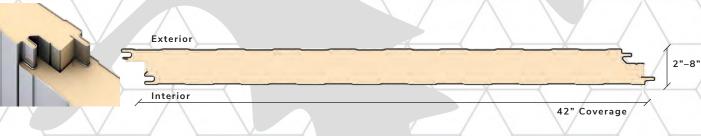
MesaLine is our most widely accepted and used insulated metal panel. Utilized in both cold-storage and commercial/industrial applications, the lined profile provides strength, facilitates foam adhesion and helps minimize natural imperfections in the steel faces. The shallow Mesa rib and the unique Green-Lock side-joint help ensure a high-performance vapor seal.

Panel Use

		Liner Wall, Ceiling	/
/	Coverage Width	42-inch	/
	Thickness	2, 2.5, 3, 4, 5, 6, 8-inch	
	Length	8'-0" to 75'-0"	/
	Exterior Gauge	26, 24, 22	/
	Interior Gauge	26	
	Exterior Substrate	Galvalume®, Stainless Steel	
	Interior Substrate	Galvalume®, Stainless Steel	/
	Exterior Finish	Polyester, Siliconized Polyester, low-gloss PVDF,	/
	<u> </u>	Plastisol (PVC)	
/	Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)	/
	Exterior Texture	Embossed, Smooth	
	Interior Texture	Embossed, Smooth	/
	Joint	Green-Lock, offset double tongue-and-groove	
/	Core	Continuously poured-in-place polyisocyanurate insulating foam	/
	R-Value	R-8 per inch of thickness (nominal)	
			/

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Exterior Wall, Partition Wall,



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TESTING: MESALINE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft²-F° at 75° mean K-Factor 0.129 BTU-in/hr-ft²-F° at 35° mean
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	NFPA 285	Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components	Passed — see technical bulletin ATB-0007
	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	
	TAS 201	Florida Building Code Impact Test Procedure	Miami Dade County NOA No. 20-1202.02
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	Class 1 Approved — see technical bulletins ETB-0008 and ETB-0013
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 20-1202.02
	State of Florida	Florida Product Approval	16327.1 R3
	TX Dept. of Insurance	Product Evaluation	Evaluation ID: EC-103
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination





2"-8"

42" Coverage

HSE stands for Heavy Stucco Embossed. MesaLine HSE was designed to satisfy those who desire something different for their Commercial/Industrial structure. Having all the positive attributes of the tried-and-true MesaLine profile, MesaLine HSE adds a heavy stucco embossment for a more dramatic impact. As with all of our wall profiles, MesaLine HSE has the unique Green-Lock side-joint helping to ensure a high-performance vapor seal.

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1	Panel Use	Exterior Wall	/
	Coverage Width	42-inch	_(
/	Thickness	2, 2.5, 3, 4, 5, 6, 8-inch	/
	Length	8'-0" to 75'-0"	
1	Exterior Gauge	26, 24	/
	Interior Gauge	26	
	Exterior Substrate	Galvalume®	
/	Interior Substrate	Galvalume®, Stainless Steel	
	Exterior Finish	Siliconized Polyester, low-gloss PVDF	
	Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)	/
	Exterior Texture	Heavy Embossed	
/	Interior Texture	Embossed, Smooth	
_	Joint	Green-Lock, offset double tongue-and-groove	
	Core	Continuously poured-in-place polyisocyanurate insulating foam	/
	R-Value	R-8 per inch of thickness (nominal)	\prec
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Exterior

Dinterior

TESTING: MESALINE HSE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft²-F° at 75° mean K-Factor 0.129 BTU-in/hr-ft²-F° at 35° mean
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	NFPA 285	Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components	Passed — see technical bulletin ATB-0007
	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	
	TAS 201	Florida Building Code Impact Test Procedure	Miami Dade County NOA No. 20-1202.02
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	Class 1 Approved — see technical bulletins ETB-0008 and ETB-0013
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 20-1202.02
	State of Florida	Florida Product Approval	16327.1 R3
	TX Dept. of Insurance	Product Evaluation	Evaluation ID: EC-103
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination





RidgeLine is the IMP industry's premier insulated standing-seam roof panel. The patented tee-seam allows for sliding the panels together rather than lifting and/or rolling the panels into place. The interior tongue-and-groove joint, coupled with a factory-caulked batten, helps provide a double layer of weather-tight protection.

Panel Use	Exterior Standing-Seam Roof
Coverage Width	42-inch
Thickness	2.5, 3, 4, 5, 6-inch
Length	12'-0" to 53'-0"
Exterior Gauge	26, 24, 22
Interior Gauge	26
Exterior Substrate	Galvalume®
Interior Substrate	Galvalume®, Stainless Steel
Exterior Finish	Siliconized Polyester, standard gloss PVDF
Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)
Exterior Texture	Smooth
Interior Texture	Embossed, Smooth
Exterior Joint	2"-tall, tee-shaped vertical rib with mechanically seamed batten
Interior Joint	Green-Lock, offset tongue-and-groove
Core	Continuously poured-in-place polyisocyanurate insulating foam
R-Value	R-8 per inch of thickness (nominal)
Minimum Slope	1/2 : 12
U.S. Patent	9,206,606 B2
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	Exterior
	2.5"-6"
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	Interior

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42" Coverage

TESTING: RIDGELINE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft ² -F° at 75° mean K-Factor 0.129 BTU-in/hr-ft ² -F° at 35° mean
	ASTM E1680	Rate of Air Leakage Through Exterior Metal Roof Panel Systems	0.001-cfm/sf at 12-psf
	ASTM E1646	Water Penetration of Exterior Metal Roof Panel Systems by Uniform Static Air Pressure Difference	Zero penetration at 12-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT	FM 4771	Factory Mutual Approval Standard for Class 1 Panel Roofs	
RESISTANCE	TAS 201	Florida Building Code Impact Test Procedure	Miami Dade County NOA No. 19-0417.04
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
	FM 4471	Factory Mutual Approval Standard for Class 1 Panel Roofs	Class 1 Approved — see technical bulletin ETB-0015
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 19-0417.04
	State of Florida	Florida Product Approval	21349.1 R3
	Underwriters Laboratories	Roof Deck Construction — Class 90	TGKX.698
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination





2"-8"

42" Coverage

The ShadowLine insulated metal panel is our most dramatic profiled offering. The panel has five, 1/4" deep flutes along the exterior face. The 11/4" reveal disguises the side-joint and yields an aesthetic, monolithic look. The unique Green-Lock side-joint helps ensure a high-performance vapor seal.

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(Panel Use	Exterior Wall		/
	Coverage Width	42-inch		_/
/	Thickness	2, 2.5, 3, 4, 5, 6, 8-inch		/
_	Length	8'-0" to 75'-0"		
(Exterior Gauge	26, 24, 22		,
	Interior Gauge	26		
	Exterior Substrate	Galvalume®		/
/	Interior Substrate	Galvalume®, Stainless Steel		
	Exterior Finish	Siliconized Polyester, low-gloss PVDF		
	Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)		/
	Exterior Texture	Embossed, Smooth		7
/	Interior Texture	Embossed, Smooth		
_	Joint	Green-Lock, offset double tongue-and-groove		
	Core	Continuously poured-in-place polyisocyanurate insulating foam	\backslash	/
	R-Value	R-8 per inch of thickness (nominal)		\prec
/				1

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Exterior

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Interior

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TESTING: SHADOWLINE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS	
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft²-F° at 75° mean K-Factor 0.129 BTU-in/hr-ft²-F° at 35° mean	
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf	
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf	
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi	
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi	
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf	
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi	
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells	
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450	
RESISTANCE	NFPA 285	Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components	Passed — see technical bulletin ATB-0007	
	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005	
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems		
	TAS 201	Florida Building Code Impact Test Procedure	Miami Dade County NOA No. 20-1202.02	
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables	
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables	
	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	Class 1 Approved — see technical bulletins ETB-0008 and ETB-0013	
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 20-1202.02	
	State of Florida	Florida Product Approval	16327.1 R3	
	TX Dept. of Insurance	Product Evaluation	Evaluation ID: EC-103	
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set	
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set	
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion	
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination	





2"-4"

42" Coverage



The face of the WaveLine profile is micro-corrugated. This insulated metal panel offers a ore architectural profile for designers desiring a sleek and distinctive look. The unique Green-Lock side-joint helps ensure a high-performance vapor seal in vertical as well as horizontal applications.

Panel Use
Coverage Width
Thickness
Length
Exterior Gauge
Interior Gauge
Exterior Substrate
Interior Substrate
Exterior Finish
Interior Finish
Exterior Texture
Interior Texture
Joint
Core
R-Value

42-inch 2, 2.5, 3, 4-inch 8'-0" to 40'-0" 24, 22 26 Galvalume® Galvalume® Siliconized Polyester, low-gloss PVDF Polyester, Siliconized Polyester Embossed, Smooth Embossed, Smooth Green-Lock, offset double tongue-and-groove Continuously poured-in-place polyisocyanurate insulating foam R-8 per inch of thickness (nominal)

Exterior

Interior

Exterior Wall

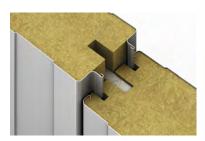
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TESTING: WAVELINE INSULATED METAL PANEL

ТҮРЕ	TEST PROTOCOL	DESCRIPTION	RESULTS
ENVIRONMENTAL PERFORMANCE	ASTM C518	Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus	K-Factor 0.139 BTU-in/hr-ft²-F° at 75° mean K-Factor 0.129 BTU-in/hr-ft²-F° at 35° mean
	ASTM E283	Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen	0.0011-cfm/sf at 20-psf
	ASTM E331	Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference	Zero penetration at 20-psf
FOAM CORE	ASTM C273	Shear Properties of Sandwich Core Materials	Shear Strength = 16-psi
CHARACTERISTICS	ASTM D1621	Compressive Properties of Rigid Cellular Plastics	Compressive Strength — 18-psi
	ASTM D1622	Apparent Density of Rigid Cellular Plastics	Apparent Density — 2.25-pcf
	ASTM D1623	Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics	Tensile Strength — 21-psi
	ASTM D6226	Open Cell Content of Rigid Cellular Plastics	Open Cell Content ≥ 90% closed cells
FIRE	ASTM E84	Surface Burning Characteristics of Building Materials	Flame Spread < 25, Smoke Developed < 450
RESISTANCE	NFPA 285	Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components	Passed — see technical bulletin ATB-0007
	FM 4880	Factory Mutual Approval Standard for Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings and Exterior Wall Systems	Class 1 Fire Rated — see technical bulletin ATB-0005
IMPACT RESISTANCE	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	
	TAS 201	Florida Building Code Impact Test Procedure	Miami Dade County NOA No. 20-1202.02
ENGINEERING PROPERTIES	ASTM E1592	Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference	See Load Tables
	ASTM E72	Strength Tests of Panels for Building Construction	See Load Tables
	FM 4881	Factory Mutual Approval Standard for Class 1 Exterior Wall Systems	Class 1 Approved — see technical bulletins ETB-0008 and ETB-0013
APPROVALS	Miami-Dade County	Miami-Dade County Product Control Section — Notice of Acceptance	Miami Dade County NOA No. 20-1202.02
	State of Florida	Florida Product Approval	16327.1 R3
	TX Dept. of Insurance	Product Evaluation	Evaluation ID: EC-103
BOND STRENGTH	Fatigue Endurance	2,000,000 Alternating Cycles of L/180 Deflection	No evidence of facer or liner delamination, fracture of foam core or permanent set
	Freeze/Heat Cycle	Twenty-One (21) Eight-hour Temperature Cycles (–20° F to 180° F)	No evidence of delamination, blistering or permanent set
	Humidity Endurance	1,200 Hours of 93% Humidity at a Temperature of 158° F	No evidence of delamination, blistering or interface corrosion
	Autoclave	Exposure to 218° F and a pressure of 2-psig for 2½ hours	No evidence of facer or liner delamination







Panel Use	Hourly Fire Rated Exterior Wall, Partition Wall, Liner Wall, Ceiling
Coverage Width	47.375-inch
Thickness	4, 5, 6, 8, 10, 12-inch
Length	Minimum 8'-0" to maximum 30'-0"; over 30'-0", please inquire
Exterior Gauge	26, 24
Interior Gauge	26
Exterior Substrate	Galvalume [®] , Stainless Steel
Interior Substrate	Galvalume [®] , Stainless Steel
Exterior Finish	Polyester, Siliconized Polyester, PVDF, Plastisol (PVC)
Interior Finish	Polyester, Siliconized Polyester, Plastisol (PVC)
Exterior Texture	Embossed
Interior Texture	Embossed
Joint	Double tongue-and-groove with spline
Spline	Fiber-reinforced cement board (1/2" x 2-3/4" x 8' long) PANEL SIDELAP
Core	ROXUL [®] ConRock L structural mineral wool
K-factor	0.277 Btu-in/hr-ft²-F° @ 40° F mean temperature (R-3.61)

PERFORMANCE

Panel Thickness (in.)	Fire Rating (hr.)	Weight (psf)	Thermal U-factor (BTU / hr ● ft2 ● F°)	R-factor (hr ● ft2 ● F° / BTU)
4	1	4.6	0.069	14.49
5	2	5.3	0.055	18.18
6	3	6.0	0.046	21.74
8	3	7.5	0.035	28.57
10	3	8.9	0.028	35.71
12	3	10.3	0.023	43.48

Hourly fire-rating certifications are based upon the test method and acceptance criteria in ANSI/UL 263 (ASTM E119), "Fire Tests of Building Construction and Materials."

Panel Thickness (in.)	5	10	Uniforr 15	n Load (psf) 20	25	30	40
4	22.2	15.7	12.8	11.1	9.9	8.2	6.2
5	24.8	17.5	14.2	12.4	10.6	9.1	6.8
6	27.3	19.3	15.7	13.6	12.1	10.1	7.6
8	31.5	22.3	18.2	15.8	14.0	11.6	8.7
10	35.2	24.9	20.3	17.6	15.6	13.0	9.8
12	38.6	27.3	22.3	19.3	17.1	14.2	10.7



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The colors above are representative and may vary slightly from actual colors. Prior to making final selections, please request actual color chip samples. SR stands for Solar Reflectivity and is the ability of a material to reflect solar energy back into the atmosphere. E stands for Emissivity and is the ability of a material to release absorbed energy back into the atmosphere. SRI represents Solar Reflective Index and is a measure of the material's ability to reject solar heat considering reflectance, emissivity and convection. All information is subject to change without notice. Please reference our web site for the most current data.

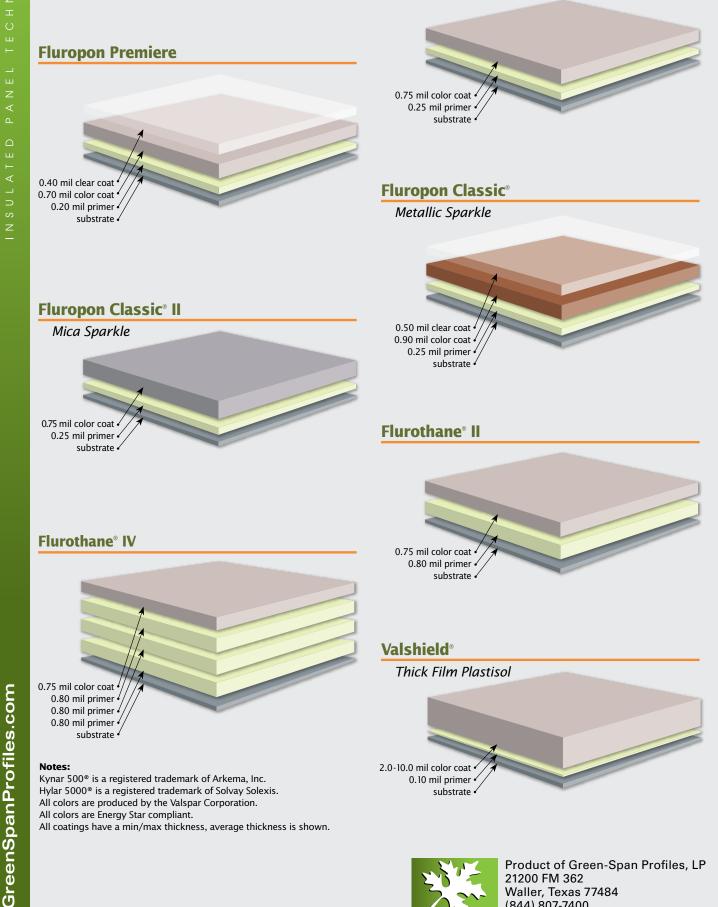


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Fluropon[®], WeatherX[®] & Dynapon[®]





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